Date:

Wednesday, 11/23/2005 7:17:31 PM

User:

Linda Lacelle

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

: 24956

Job Number **Estimate Number**

: 10292

P.O. Number This issue

: NIA

: 11/23/2005

S.O. No. : NA

: NC : N/A

: 23722

: MACHINED PARTS

Part Number Drawing Number

Drawing Name

: D412698013 . N/A

: DOOR HANDLE KIT

Project Number Drawing Revision

: N/A :NIA

: N/A

: 12/20/2005

SH: 06/02/23

Previous Run Written By

Prsht Rev.

First Issue

Checked & Approved By Comment

: Est Rev: C

Removed Manufacturing 05-11-06

JLM

Material

Due Date

Additional Product

Job Number:

Seq. #:

Description:

1.0

2.0

DC

24956A

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-698-013CHG001

HANDLE





Comment: Sub-Component HANDLE

24956B 3.0



DOUBLER ASSEMBLY



Comment: Sub-Component DOUBLER ASSEMBLY

24956C 4.0

DOUBLER ASSEMBLY





Comment: Sub-Component DOUBLER ASSEMBLY

5.0 24956D DOUBLER





Comment: Sub-Component DOUBLER

PACKAGING 1 6.0



PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

Dart Aerospace Ltd

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NOTE: Date & initial all entries

> Wednesday, 11/23/2005 7:17:31 PM Date: Linda Lacelle User: **Process Sheet** Drawing Name: DOOR HANDLE KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: D412698013 Job Number: 24956 Job Number: Description: Seq. #: Machine Or Operation: Handle D32031 7.0 4.0000 Each(s)/Unit Total: 20.0000 Each(s) Comment: Qty.: Pick: Packing Kit **Qty Part Number Description Batch** Handle 4 D3203-1 8.0 D3220041 1.0000 Each(s)/Unit Total: 5.0000 Each(s) Comment: Qty.: Pick: Packing Kit B 23722B / IXB 24956B V Qty Part Number Description Batch Doubler 3X 1 D3220-041 Doubler Assembly D3220042 9.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch Doubler 1XB21386/3XB23722B 1 D3220-042 D32203 10.0 2.0000 Each(s)/Unit Total: 10.0000 Each(s) Comment: Qty.: Pick: Packing Kit Description Batch Doubler $\frac{3 \times B19962}{2 \times B23722B}/3 \times B24956D$ **Description Batch** Qty Part Number 2 D3220-3

AN960JD416L Washer

8.0000 Each(s)/Unit Total: 40.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

8 AN960JD416L Washer <u>M 14477</u>

11.0

Comment: Qty.:

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W/O:			WORK ORDER CHANGES							
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NOTE: Date & initial all entries

Wednesday, 11/23/2005 7:17:31 PM Gate: Linda Lacelle **Process Sheet** User: Drawing Name: DOOR HANDLE KIT Customer: CU-DAR001 Dart Helicopters Services Part Number: D412698013 Job Number: 24956 Job Number. Description: Seq. #: Machine Or Operation: Nut MS21042L4 12.0 40.0000 Each(s) 8.0000 Each(s)/Unit Total: Comment: Qty.: Pick: Packing Kit Qty Part Number Description Batch Nut (or -4) M 17997 8 MS21042L4 Screw MS24694S98 13.0 80.0000 Each(s) 16.0000 Each(s)/Unit Total: Comment: Qty.: Pick: Packing Kit **Description Batch Qty Part Number** 16 MS24694-S98 Screw INSPECT 100% KITS FOR COMPLETENESS QC4 14.0 Comment: INSPECT 100% KITS FOR COMPLETENESS **PACKAGING RESOURCE #1** PACKAGING 1 15.0 106.027 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-698-01 Job Completion

Dart Aerospace Ltd

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